



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

PC250-610
Job Sheet 201077



Part No: PC250-610

Job Qty: ~~10~~ pcs

Part Name: Pin



20 pcs.

DAS
21
9-89

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/24/19

Job Tracking No:

Due Date: 11/8/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG PC250-610 Rev A IPP Rev. A 19.09.24 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	SL-154 - 1	10 pcs	11/8/19	11/8/19	0.00	1.67	SL-154 - 1	JB 19.11.08
120	QC 2	10 pcs	11/8/19	11/8/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	JB 19.11.08
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	

DAS
62
9-89DAS
62
9-89

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S229979



Part: PC250-610

Job No: 201077

Serial No/Batch: S229979

Revision: A

Inspector:

Exo Date:

130 QC 8	10 pcs	11/8/19	0.00 0.00	QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	19-11-08
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
135 Outsource - 1 - Heat Treat	10 pcs	11/8/19		MEI001-VC A7L00210	19-11-08
150 Packaging 2-1 - Receive - B4B	10 pcs	11/8/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	DP NOV 18 2019
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	

				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
160	QC 6	10 pcs	11/8/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
180	Outsource - 15 - Nickel Plate	10 pcs	11/8/19		GRO002-VC 10
190	Packaging 2-2 - Receive - B4B	10 pcs	11/8/19	0.00 0.00	Packaging 2 - 1 - B4B
					Packaging 2 - 2 - B4B
					Packaging 2 - 3 - B4B
					Packaging 2 - 5 - B4B
					Packaging 2 - 4 - B4B
					Packaging 2 - 6 - B4B
					Packaging 2 - 7 - B4B
					Packaging 2 - 8 - B4B
					Packaging 2 - 9 - B4B
					Packaging 2 - 10 - B4B
					Packaging 2 - 11 - B4B
					Packaging 2 - 12 - B4B
					Packaging 2 - 13 - B4B
					Packaging 2 - 14 - B4B
					Packaging 2 - 15 - B4B
					Packaging 2 - 16 - B4B
					Packaging 2 - 17 - B4B
					Packaging 2 - 18 - B4B
					Packaging 2 - 19 - B4B
					Packaging 2 - 20 - B4B
					Packaging 2 - 21 - B4B
					Packaging 2 - 22 - B4B
					Packaging 2 - 23 - B4B
					Packaging 2 - 24 - B4B
					Packaging 2 - 25 - B4B
					Packaging 2 - 26 - B4B
					Packaging 2 - 27 - B4B
					Packaging 2 - 28 - B4B
					Packaging 2 - 29 - B4B
					Packaging 2 - 30 - B4B
					Packaging 2 - 31 - B4B
					Packaging 2 - 32 - B4B
					Packaging 2 - 33 - B4B
					Packaging 2 - 34 - B4B
					Packaging 2 - 35 - B4B
					Packaging 2 - 36 - B4B

DAS
40
9-80

NOV 19 2019

2019-11-20

OP NOV 28 2019

200 QC 6	10 pcs	11/8/19	0.00 0.00	QC 6 - 9	DAS 19-11-29 9-89
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
210 Packaging 3-1 - Stock - B4B	10 pcs	11/8/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS 28 9-89
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
220 QC 21 - SA	10 pcs	11/8/19	0.00 0.00	QC 21 - SA - 21	DAS 21 9-89
				QC 21 - SA - 70	
				QC 21 - SA - 53	

DEC 02 2019
GA209

Part Op 100 - 1-Machine as per folio FD034 FOLIO REV: AA DWG REV: A 2-Debur 3-Apply LPS-
Descriptions: 3 to ALL steel parts

120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

135 - 1-Issue; P/O 45059 RC; 42-44 2-Bead blast 3--Material type; 4140 4- Certificate of Conformity is required

150 - (Receive & Inspect for Damage & Mat'l Certs)

160 - QC6- All purchased or subcontracted products

180 - (Outside Processing - Nickel Plate) -Issue P/O; 45158 -All noncertified parts specifying a finish of Nickel Plating per QQ-N-290, or parts with drawings that are missing a specification Can be Nickel Plated per ASTM B733 Type 4/5, SC0-SC4 or MIL-C-26074 Class 1/2 -Material type; 4140 -Heat treat must be carried out to specified hardness if noted on the drawing. -Plating thickness must be carried out as specified on the drawing. -Certificate of Conformity is required

190 - (Receive & Inspect for Damage & Mat'l Certs)

200 - (QC6- All purchased or subcontracted products)

210 - (Identify as per dwg & Stock Location: _____)

220 - (QC21- Final Inspection - Work Order Release)

Job BOM

Job BOM records could not be found.

MT-4140QT-RO.250 .046 each
375

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

Plex 9/24/19 3:37 PM Dart.Renwick.Jennifer



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB045059**



Supplier: ATL002-VC
Atlantic Heat Treat 2001
401 Frankcom
Ajax
ON
L1S 1R4 Canada
Phone: 866 257 6395

Attention: Ananth, Nimmy

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045059

PO Date: 11/8/19

Due Date: 11/19/19

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	200692	PC250-300	PC250-300 Rev 1	Load Beam 1-Issue P/O Heat treat RC 53-56 2-Bead blast 3-Material type 4140 4-Apply LPS-3 to ALL steel parts 5-Certificate of Conformity is required	Firmed	-	11/19/19	3 pcs	0 pcs	3 pcs	\$64.5133/pcs	\$193.54
2	202969	RBE117-12020-W14	RBE117-12020-W14 Rev B	Mounting Ring Input Main Gear Box (Outsource process - Heat Treat) 1-Issue P/O RC 40-45 2-Bead blast 3. Material 4140 -Apply LPS-3 to ALL steel parts 4-Certificate of Conformity is required	Firmed	-	11/19/19	8 pcs	0 pcs	8 pcs	\$16.415/pcs	\$131.32
Line Item Note **4 blanks sent; will be cut into 2 = 8 pcs												
3	200691	PC250-700	PC250-700 Rev 2	Lever Arm 1-Issue P/O RC 42-44 2-Bead blast 3-Material type 4140 4-Apply LPS-3 to ALL steel parts 5-Certificate of Conformity is required	Firmed	-	11/19/19	4 pcs	0 pcs	4 pcs	\$43.75/pcs	\$175.00

Plex 11/15/19 10:14 AM Dart.Guerin.Kimberley



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PURCHASE ORDER

POHB045059



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	201020	RBE117-15004W6-17	RBE117-15004W6 Rev B	Ring 1-Issue P/O RC 48-52 2-Bead blast 3-Material type O1 4-Apply LPS-3 to ALL steel parts 5-Certificate of Conformity is required	Firmed	-	11/19/19	7 pcs	0 pcs	7 pcs	\$11.4285/pcs	\$80.00
5	200895	RBE105-14181W4-15	RBE105-14181W4 Rev C	Base 1-Issue P/O RC 48-52 2-Bead blast 3-Material type O1 4-Apply LPS-3 to ALL steel parts 5-Certificate of Conformity is required	Firmed	-	11/19/19	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
6	201019	RBE117-15004W6-15	RBE117-15004W6 Rev B	Spacer Ring 1-Issue P/O RC 48-52 2-Bead blast 3-Material type O1 4-Apply LPS-3 to ALL steel parts 5-Certificate of Conformity is required	Firmed	-	11/19/19	7 pcs	0 pcs	7 pcs	\$11.4285/pcs	\$80.00
7	200890	PC250-530	PC250-530A Rev 1	Shaft 1-Issue P/O Heat treat RC 44-46 2-Bead blast 3-Apply LPS-3 rust inhibitor 4-Material type 4140 5-Certificate of Conformity is required	Firmed	-	11/19/19	3 pcs	0 pcs	3 pcs	\$26.6666/pcs	\$80.00
8	201077	PC250-610	PC250-610 A	Pin 1-Issue; P/O RC 42-44 2-Bead blast 3-Material type 4140 - lightly oil parts after bead blast 4- Certificate of Conformity is required	Firmed	-	11/19/19	20 pcs	0 pcs	20 pcs	\$4.00/pcs	\$80.00

Grand Total: \$899.86

Guerin



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PURCHASE ORDER
POHB045059



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/15/19 10:14 AM Dart.Guerin.Kimberley

Shipping Ticket

Sold To: 1448
DART AEROSPACE LTD.
1270 ABERDEEN ST

HAWKESBURY ON K6A 1K7

Ship To: 168773
DART AEROSPACE LTD.
1270 ABERDEEN ST

HAWKESBURY ON K6A 1K7

Page 1 of 1

Purchase Order Number	Packing List No	Customer Job No	Route	Carrier
POHB045059				

Quantity	Part No. / Part Name / Part Description	Pounds
	20 PCS MATERIAL 4140 BEAD BLAST AND HEAT TREAT TO 42-44RC C OF C, PRT# PC250-610, JOB# 201077, RUSH	

Container Type	# Of Containers	Cust Cont Id	Container Type	# Of Containers	Cust Cont Id
BOX	1				

NOTICE: OUR LIABILITY IS LIMITED TO OUR INVOICE CHARGES ONLY

Shipped Complete

Quantity Shipped: 20

Pounds Shipped: 1.00

RECEIVED

NOV 18 2019

DART AEROSPACE LTD.

Order No.: 171982

Shipped Complete

Quantity Shipped: 20.00

Received By:

Date:

Pounds Shipped: 1.00

Sold To: DART AEROSPACE LTD.

Shipped ON: 11/14/2019

Certification

Date: 11/15/2019

Entry Date: 11/14/2019

Page: 1 of 1

To:DART AEROSPACE LTD.
1270 ABERDEEN ST

Purchase Order No.: POHB045059

Packing List No.:

HAWKESBURY ON K6A 1K7

Material: 4140

We are pleased to provide you with the following Certificate of Compliance.

Quantity	Part Number / Part Name / Part Description	Pounds
20	20 PCS MATERIAL 4140 BEAD BLAST AND HEAT TREAT TO 42-44RC C OF C, PRT# PC250-610, JOB# 201077, RUSH	1

Insp. Type	Scale	Minimum	Maximum	Number	Other
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Customer Requirements:

Harden rockwell

Results:Harden ROCKWE 42. 44. 44. TESTED AS PER SAMPLING PLAN
HEAT TREATED TO 44 RC AS PER CUSTOMER REQUESTD/
40
9-89

STATEMENT OF LIMITED LIABILITY (PLEASE READ CAREFULLY). ALL WORK IS ACCEPTED SUBJECT TO THE FOLLOWING CONDITIONS: It is recognized that even after employing all the scientific methods known to us, hazards still remain in metal treating. THEREFORE, OUR LIABILITY SHALL NOT EXCEED TWICE THE AMOUNT OF OUR CHARGES FOR THE WORK DONE ON ANY MATERIAL (FIRST TO REIMBURSE FOR THE CHARGES AND SECOND TO COMPENSATE IN THE AMOUNT OF THE CHARGES), EXCEPT BY WRITTEN AGREEMENT SIGNED BY THE METAL TREATER. THE CUSTOMER, BY CONTRACTING FOR METAL TREATMENT, AGREES TO ACCEPT THE LIMITS OF LIABILITY AS EXPRESSED IN THIS STATEMENT TO THE EXCLUSION OF ANY AND ALL PROVISIONS AS TO LIABILITY ON THE CUSTOMER'S OWN INVOICES, PURCHASE ORDERS OR OTHER DOCUMENTS. IF THE CUSTOMER DESIRES HIS OWN PROVISIONS AS TO LIABILITY TO REMAIN IN FORCE AND EFFECT, THIS MUST BE AGREED TO IN WRITING, SIGNED BY AN OFFICER OF THE TREATER, IN SUCH EVENT, A DIFFERENT CHARGE FOR OUR SERVICES REFLECTING THE HIGHER RISK TO TREATER, SHALL BE DETERMINED BY THE TREATER AND CUSTOMER. THE TREATER MAKES NO EXPRESS OR IMPLIED WARRANTIES AND SPECIFICALLY DISCLAIMS ANY IMPLIED WARRANTY OF THE FITNESS FOR A PARTICULAR PURPOSE OR MERCHANTABILITY, AS TO THE PERFORMANCE CAPABILITIES OF THE MATERIAL AS HEAT TREATED, OR THE HEAT TREATMENT THE AFOREMENTIONED LIMITATION OF LIABILITY STATED ABOVE IS SPECIFICALLY IN LIEU OF ANY EXPRESS OR IMPLIED WARRANTY, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS, AND OF ANY OTHER SUCH OBLIGATION ON THE PART OF THE TREATER. No claim for shortage in weight or count will be entertained unless presented within five (5) working days after receipt of materials by customer. No claim will be allowed for shrinkage, expansion, deformity, or rupture of material in treating or straightening, except by prior written agreement, as above, nor in any case for rupture caused by or occurring during subsequent grinding. Whenever we are given material with detailed instructions as to treatment, our responsibility shall end with the carrying out of those instructions. Failure by a customer to indicate plainly and correctly the kind of material (i.e., proper alloy designation) to be treated, shall cause an extra charge to be made to cover any additional expense incurred as a result thereof, but shall not change the limitation of liability stated above. Customer agrees there will be no liability on the treater in contract for any special, indirect or consequential damages arising whatsoever, including but not limited to personal injury, property damage, loss of profits, loss of production, recall or any other losses, expenses or liabilities allegedly occasioned by the work performed on the part of the treater. It shall be the duty of the customer to inspect the merchandise immediately upon its return, and in any event claims must be reported prior to the time that any further processing, assembling or any other work undertaken. OUR LIABILITY TO OUR CUSTOMERS SHALL CEASE ONCE ANY FURTHER PROCESSING, ASSEMBLING OR ANY OTHER WORK HAS BEEN UNDERTAKEN ON SAID MATERIAL. No agent or representative is authorized to alter the above conditions, except by writing duly signed by an officer of treater.

RICK BUGGY
QUALITY CONTROL

ATLANTIC HEAT TREATING 2001 LTD



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

PURCHASE ORDER
POHB045158



Supplier: GRC002-VC
Group Alech
2455 Hapern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868
Attention: Grenon, Sylvie
Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045158
PO Date: 11/20/19
Due Date: 11/28/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com
Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

E-MAILED
2019-11-25

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
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PURCHASE ORDER

POHB045158



Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	OP-201652	C60-OH	OM&OOPM-C60 Rev 3	C-Series Remote Hook 6,000 lbs Lift Capacity -Issue P/O - parts to be stripped first -All noncertified parts specifying a finish of Nickel Plating per QQ-N-290, or parts with drawings that are missing a specification Can be Nickel Plated per ASTM B733 Type 4/5, SC0-SC4 or MIL-C-26074 Class 1/2 -Material type; -Heat treat must be carried out to specified hardness if noted on the drawing. -Plating thickness must be carried out as specified on the drawing. -Certificate of Conformity is required	Firmed	-	11/28/19	1 pcs	0 pcs	1 pcs	\$154.2433/pcs	\$154.24

X1

NOV 27 2019

DF

Line Item Note 1 qt = 5 pcs



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PURCHASE ORDER POHB045158



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	200691	PC250-700	PC250-700 Rev 2	Lever Arm -Issue P/O; -All noncertified parts specifying a finish of Nickel Plating per QQ-N-290, or parts with drawings that are missing a specification Can be Nickel Plated per ASTM B733 Type 4/5, SC0-SC4 or MIL-C-26074 Class 1/2 -Material type; -Heat treat must be carried out to specified hardness if noted on the drawing. -Plating thickness must be carried out as specified on the drawing. -Certificate of Conformity is required	Firmed	-	11/28/19	4 pcs	0 pcs	4 pcs	\$11.9333/pcs	\$47.73

X4

NOV 27 2019

DP



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PURCHASE ORDER

POHB045158



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	201077	PC250-610	PC250-610 Rev A	Pin (Outside Processing - Nickel Plate) -Issue P/O; -All noncertified parts specifying a finish of Nickel Plating per QQ-N-290, or parts with drawings that are missing a specification Can be Nickel Plated per ASTM B733 Type 4/5, SC0-SC4 or MIL-C-26074 Class 1/2 -Material type; 4140 -Heat treat must be carried out to specified hardness if noted on the drawing. -Plating thickness must be carried out as specified on the drawing. -Certificate of Conformity is required	Firmed	-	11/28/19	20 pcs	0 pcs	20 pcs	\$4.2233/pcs	\$84.47

X70

DP

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PURCHASE ORDER

POHB045158



Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	R202026	C3-4-4KA	C3-4-4A/C3-4-4KA Rev 10	Keeperless Load Beam Assembly - C3 Hook (Outside Processing - Nickel Plate) - Issue P/O;	Firmed -		11/28/19	8 pcs	0 pcs	8 pcs	\$26.7833/pcs	\$214.27
-All noncertified parts specifying a finish of Nickel Plating per QQ-N-290, or parts with drawings that are missing a specification Can be Nickel Plated per ASTM B733 Type 4/5, SC0-SC4 or MIL-C-26074 Class 1/2 -Material type; 4140 -Heat treat must be carried out to specified hardness if noted on the drawing. -Plating thickness must be carried out as specified on the drawing. -Certificate of Conformity is required												
NOV 27 2019												



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POHB045158



Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
20887	20887	PC250-500A Rev 1	500A	Lock Assembly -Issue P/O;	Firmed	-	11/28/19	3 pcs	0 pcs	3 pcs	\$25.0133/pcs	\$75.04
				-All noncertified parts specifying a finish of Nickel Plating per QQ-N-290, or parts with drawings that are missing a specification Can be Nickel Plated per ASTM B733 Type 4/5, SC0-SC4 or MIL-C-26074 Class 1/2								
				-Material type; 4140								
				-Plating thickness must be carried out as specified on the drawing.								
				-Certificate of Conformity is required								
Grand Total:												\$575.75

NOV 27 2019

X3

JP

Order Notes

- Procurement Quality Clauses
- A005 Right of entry
 - A012 Chemical and physical test report
 - A016 Personnel qualification
 - A017 Raw material identification (as applicable)
 - A022 Optical Processing
 - A024 Process certifications
 - A026 Certification of material conformance
 - A041 Quality management system
 - A042 Part notification by supplier
 - A043 Extension of quality documents
 - A048 Counterfeit parts avoidance, detection, mitigation and disposition program
 - A049 Supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/25/19 8:36 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(024313-2)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupaltech.com

Bon de Livraison / Packing Slip

024313 - 2

Livré à / Ship to

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
27-Nov-2019		SPARTAKOS BOUNTOURIS			POHB045158			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities		À venir/ Back Order
Job # / Ref #						Qté NC NC Qty	Qté Scrap	
3	PC250-610 Rev.	PC250-610 A E-NIC STEEL 500 [E-NICKEL STEEL 500] AS PER QQ-N-290 OR AS PER ASTM B733 TPYE - 4 / 5, SCO - SC4 OR MIL-C-26074 CLASS 1/2 0.0004 " -0.0006 " THICKNESS BAKE AFTER	E-NICKEL-500 CH	20	20	0	0	0
6	BAKING CHARGES Rev.	BAKING CHARGES BAKING, HYDROGEN EMBRITTLEMENT RELIEF	BAKE MIN-CHG	1	1	0	0	0

DAS
81
9-89

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NOV 28 2019
DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
Our financial and legal responsibility will not be higher than the amount of invoice.